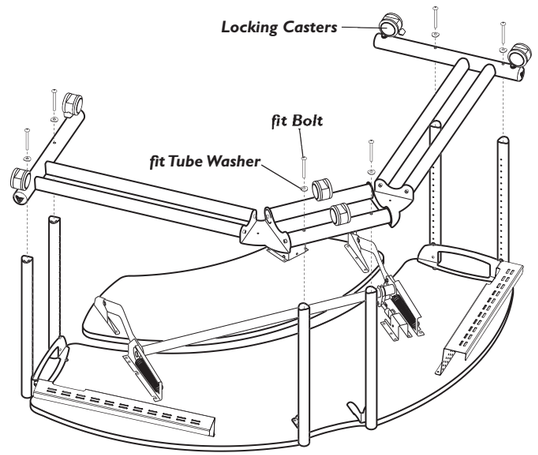
Step 15

Begin by placing the Base Tube Assembly *(Locking Casters as shown)* onto the Vertical Legs.

Attach the Base Tubes to each Leg by inserting a **fit** Bolt through a Tube Washer, then insert the **fit** Bolt through the Base Tube and carefully thread into each Vertical Leg.

Tighten all **fit** Bolts and Cap Screws.



(5/16-18 X 3.5") **fit** Bolt
325-5194-00

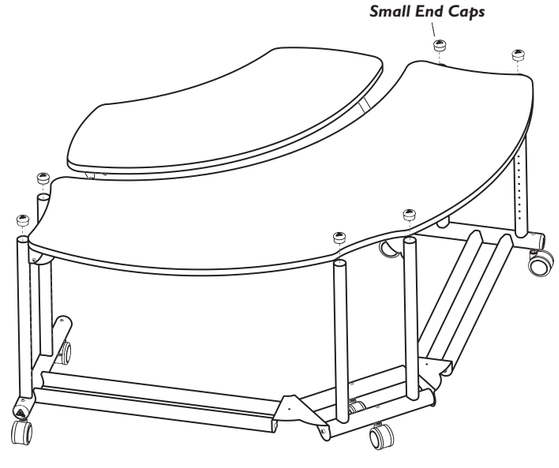
fit Tube Washer
225-2050-00 or 225-3522-00

Step 16 (uses the 1/8" Hex Key)

Carefully rotate your Console Unit onto the Casters.

Pop the six Small End Caps into the Leg ends.

Congratulations! Your assembly is complete.



Questions?

300-5245-00

1-800-325-3841

Console Unit Assembly Instructions

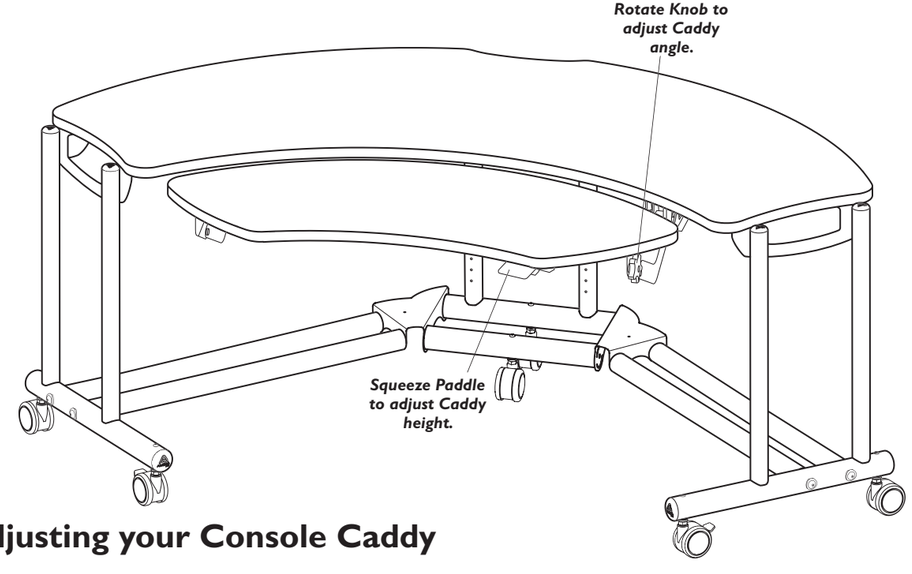
Hello! Thank you for choosing Anthro.

Before beginning assembly of your Console Unit, take a moment to review the parts listed on the next page to verify that your shipment is complete. Please review the assembly instructions of all Anthro products you purchased and are planning to include in this installation, prior to beginning this assembly.

Your Console Unit is heavy! A second person will be needed for this assembly procedure.

To make the assembly of your Console Unit even easier, we have included all of the required tools. The handy Hex Driver Bit can be used in your electric drill in place of the Hex Driver.

Hex Driver 5/32" *375-5000-00*
Hex Driver Bit 5/32" *375-5003-00*
Hex Key 5/32" *375-5016-00*
Hex Key 1/4" *375-5024-00*
3-Way Wrench *225-5196-03*
8 oz. Rubber Mallet *375-5022-00*



Adjusting your Console Caddy

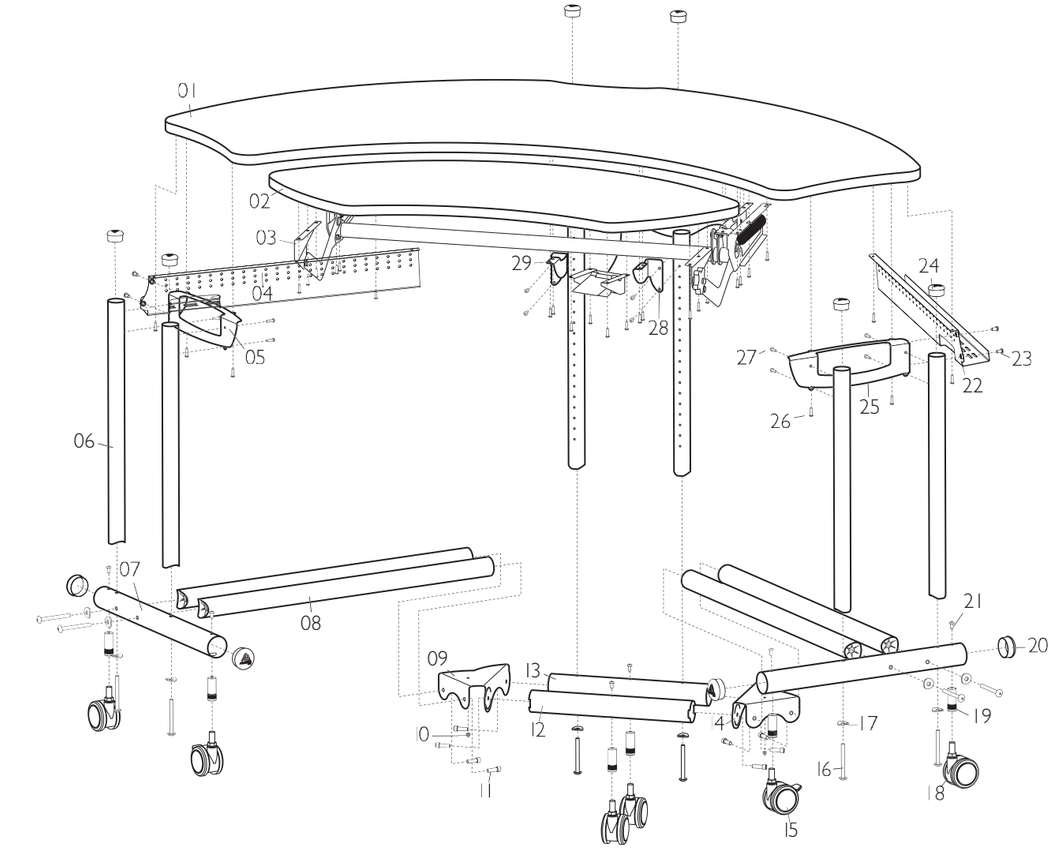
Adjust the Caddy Shelf height by:

1. Squeezing and holding the Paddle.
2. Reposition the Caddy to the desired location.
3. Release the Paddle.

Adjust the Caddy Shelf angle by:

1. Rotating the Knob counterclockwise.
2. Reposition the Caddy to the desired angle.
3. Rotate the Knob clockwise.

Component list for part # FCCzz/xx3



Detailed views of all Hardware is provided with each Assembly Step.

01– **fit** Console Large Shelf ..... *Qty. 1* *100-6498-00*
02– **fit** Console Caddy ..... *Qty. 1* *100-6499-00*
03– **fit** Adjusta Mechanism..... *Qty. 1* *225-5547-00*
(The Adjusta Mechanism is packaged separately & requires assembly)
04– **fit** Console Back Trough-X .... *Qty. 1* *225-2367-00*
05– Small Support Y ..... *Qty. 1* *225-2015-00*
06– **fit** 24.875" Vertical Legs..... *Qty. 6* *125-5230-00*
07– **fit** 21" Base Tubes ..... *Qty. 2* *125-5275-00*
08– **fit** 30.5" Console Cross Tubes... *Qty. 4* *125-5248-00*
09– **fit** Console Base Junction-Y ... *Qty. 1* *225-5787-00*
10– Acorn Nuts..... *Qty. 2* *325-5023-00*
11– Cap Screws ..... *Qty. 8* *325-5225-00*
12– **fit** 15.27" Keyed Base Tube ..... *Qty. 1* *125-5249-00*
13– **fit** 15" Base Tube ..... *Qty. 1* *125-5250-00*
14– **fit** Console Base Junction-X... *Qty. 1* *225-5786-00*
15– 3" Locking Casters..... *Qty. 2* *150-5053-00*
16– $^{5}/_{16}$-18 **fit** Bolts..... *Qty. 10* *325-5194-00*
17– **fit** Tube Washers ..... *Qty. 10* *225-2050-00 or 225-3522-00*

18– 3" Non-Locking Casters..... *Qty. 4* *150-5052-00*
19– Caster Inserts ..... *Qty. 6* *525-5032-00*
20– 2.0" Large End Caps..... *Qty. 4* *175-5157-00*
21– Insert Screws ..... *Qty. 6* *325-5052-00*
22– **fit** Console Back Trough-Y ..... *Qty. 1* *225-2368-00*
23– Button Head Screws ..... *Qty. 4* *325-5003-00*
24– 1.5" Small Caps..... *Qty. 6* *175-5156-00*
25– Small Support X ..... *Qty. 1* *225-2014-00*
26– $^{3}/_{4}$" Wood Screws ..... *Qty. 42* *325-5106-00*
27– Support Screws ..... *Qty. 12* *325-5010-00*
28– **fit** Corner Connector Support-X. *Qty. 1* *225-5582-00*
29– **fit** Corner Connector Support-Y. *Qty. 1* *225-5583-00*

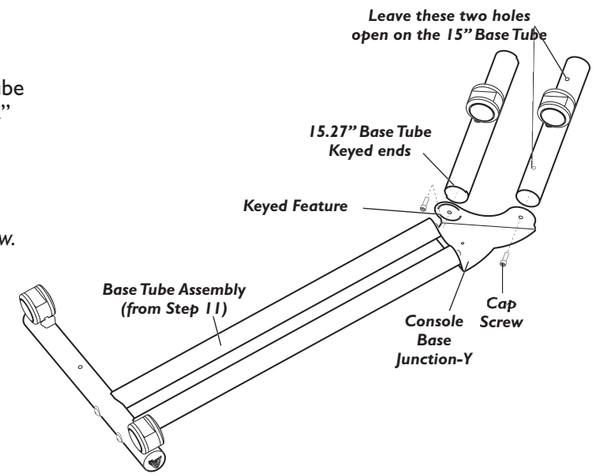
All Fastener quantities listed here are the minimum needed for your Console Unit assembly. There may be a few extra Fasteners included, which are not counted in the Parts List.

Step 12 (uses the $^{1}/_{4}$" Hex Key)

Position the 15.27" Base Tube against the Console Junction, then mate the Keyed Feature to the Keyed Tube End. Secure the Base Tube using a Cap Screw & the $^{1}/_{4}$" Hex Key.

Place the 15 " Base Tube against the Base Junction and secure using a Cap Screw.

NOTE: Do not yet fully tighten the 15" Base Tube Cap Screw.


Leave these two holes open on the 15" Base Tube
15.27" Base Tube Keyed ends
Keyed Feature
Base Tube Assembly (from Step 11)
Console Base Junction-Y
Cap Screw

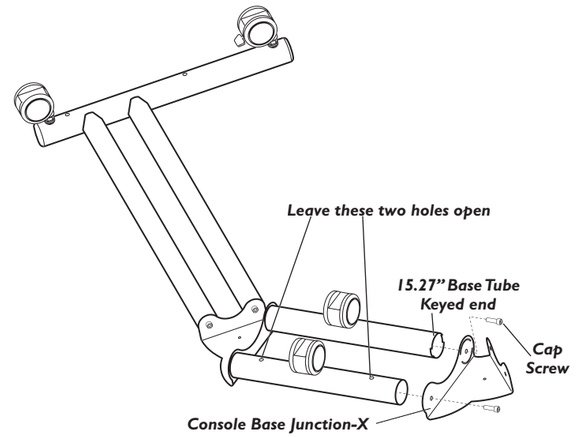
($^{5}/_{16}$-18 X 1.5") Cap Screw
325-5225-00

Step 13 (uses the $^{1}/_{4}$" Hex Key)

Place the Console Base Junction-X onto the open ends of the 15" & 15.27" Base Tubes as shown, then mate the Keyed Feature to the 15.27" Keyed Tube End.

Secure both Base Tubes to the Console Base Junction using two Cap Screws & the $^{1}/_{4}$" Hex Key.

NOTE: Do not yet fully tighten the 15" Base Tube Cap Screw.



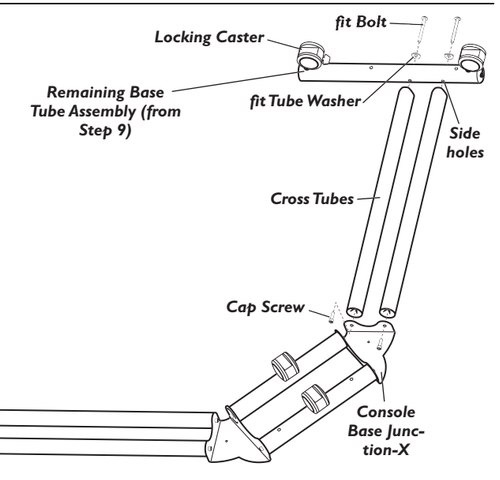
($^{5}/_{16}$-18 X 1.5") Cap Screw
325-5225-00

Step 14 (uses the $^{1}/_{4}$" Hex Key)

Place the non-coped ends of the two remaining Cross Tubes against the Base Junction and loosely secure using two Cap Screws.

Orient the remaining Base Tube assembly as shown. Secure to the coped Cross Tube Ends by inserting a **fit** Bolt through a Tube Washer, then insert the Bolt through the Base Tube and carefully thread into each Cross Tube, but don't fully tighten the **fit** Bolts yet.

Tighten the two Cap Screws installed during this Step.



($^{5}/_{16}$-18 X 3.5") **fit** Bolt
325-5194-00

fit Tube Washer
225-2050-00 or 225-3522-00

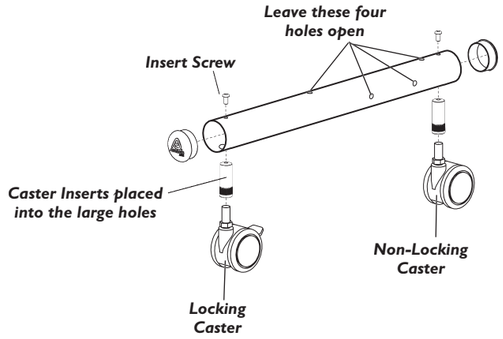
($^{5}/_{16}$-18 X 1.5") Cap Screw
325-5225-00

Step 9

Insert two End Caps into the ends of both 21" Base Tubes.

Install two Caster Inserts into each Base Tube and secure with one Insert Screw per Insert.

Insert one Locking and one Non-Locking Caster into each Insert of a Base Tube as shown.

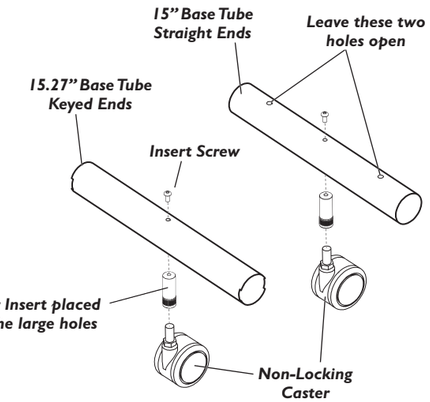


Insert Screw
(with pink threads)
325-5052-00

Step 10

Install one Caster Insert into both the 15.27" & 15" Base Tubes and secure each Insert with one Insert Screw.

Insert one Non-Locking Caster into each Insert of both Base Tubes as shown.


15" Base Tube Straight Ends
Leave these two holes open
15.27" Base Tube Keyed Ends
Insert Screw
Caster Insert placed into the large holes
Non-Locking Caster

Insert Screw
(with pink threads)
325-5052-00

Step 11 (uses the 1/4" Hex Key)

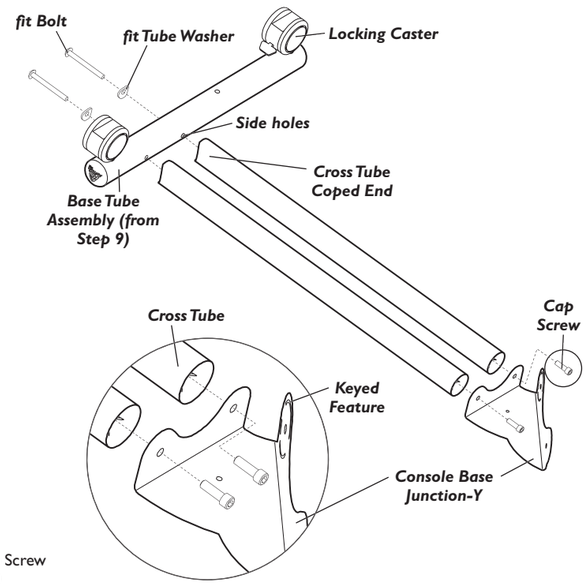
Place one Base Tube Assembly *(Locking Casters oriented as shown)* against the Coped Ends of two Cross Tubes.

Attach the Base Tube to the Cross Tubes by inserting a **fit** Bolt through a Tube Washer, then insert the Bolt through the Base Tube and carefully thread into each Cross Tube, but don't fully tighten the **fit** Bolts yet.

Place the Base Junction-Y against the opposite Cross Tube Ends.

NOTE: Make certain the Keyed feature is oriented as shown.

Secure the Base Junction-Y to the Cross Tubes using two Cap Screws and the 1/4" Hex Key.



(5/16-18 X 3.5") **fit** Bolt
325-5194-00

fit Tube Washer
225-2050-00 or 225-3522-00

(5/16-18 X 1.5") Cap Screw
325-5225-00

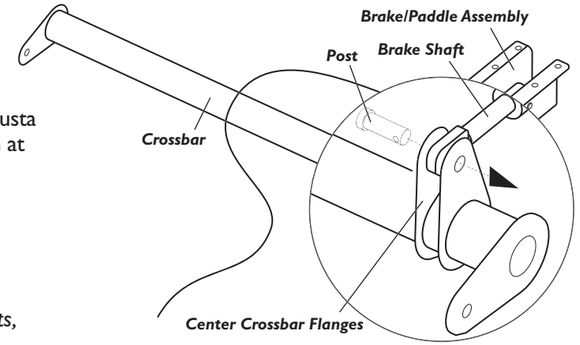
Step 1a

Your Adjusta Mechanism comes unassembled and is boxed separately inside the Console Unit package.

Begin to assemble the Mechanism by first locating the Adjusta Crossbar and Brake/Paddle Assembly, position it as shown at right. Depress the Paddle once to free the Brake Shaft.

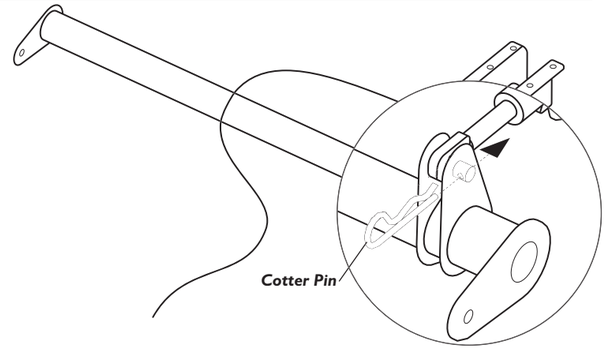
Place the Brake Shaft between the two center Crossbar Flanges. Insert the Post through both center Crossbar Flanges and Brake Shaft.

NOTE: included with Adjusta Mechanism is a small bag of Hardware containing the (1) Post, (1) Cotter Pin, (2) Hex Nuts, (2) Wood Screws, & (2) Cable Mounts.



Step 1b

Install the Cotter Pin through the single opening of the Post to secure into place.



Post
(included with 225-5547-00)

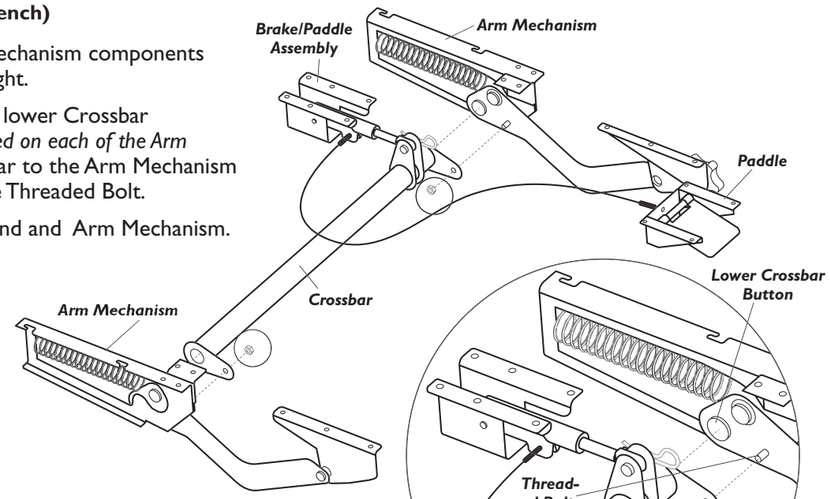
Cotter Pin
(included with 225-5547-00)

Step 2 (uses the 3-Way Wrench)

Unpack the remaining Adjusta Mechanism components and arrange them as shown at right.

Place one Crossbar end onto the lower Crossbar Button and Threaded Bolt *(located on each of the Arm Mechanisms)*. Secure the Crossbar to the Arm Mechanism using one 5/16" Hex Nut onto the Threaded Bolt.

Repeat for remaining Crossbar end and Arm Mechanism.



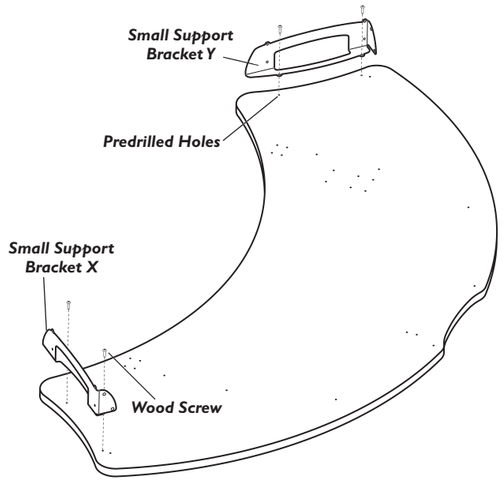
NOTE; it is very important that you attach the Crossbar ONLY to the Lower Crossbar Button.

5/16" Hex Nut
(included with 225-5547-00)

Step 3

Place your Console Large Shelf onto the floor with the predrilled holes facing up.

Position both Small Support Brackets onto the Large Shelf and align two of the holes on each Support with the predrilled holes on the Shelf. Loosely secure each Small Support to the Shelf using two Wood Screws per Support.



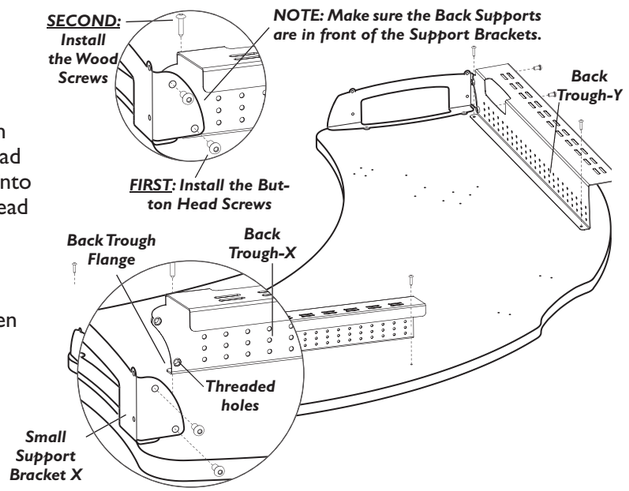
3/4" Wood Screw
325-5106-00

Step 4

Place both Back Troughs onto the Console Large Shelf, between the installed Support Brackets.

Align the two Threaded holes on each Back Trough with those on the installed Support Brackets. Carefully, thread one Button Head Screw through the Support Bracket, into the Back Trough. Repeat for remaining three Button Head Screws & Threaded Holes.

Insert two Wood Screws through the two remaining Holes on each of the Back Trough flanges *(which should be aligned with two predrilled holes on the Shelf)* and tighten into place.


SECOND: Install the Wood Screws
NOTE: Make sure the Back Supports are in front of the Support Brackets.
Back Trough-Y
FIRST: Install the Button Head Screws
Back Trough Flange
Back Trough-X
Threaded holes
Small Support Bracket X

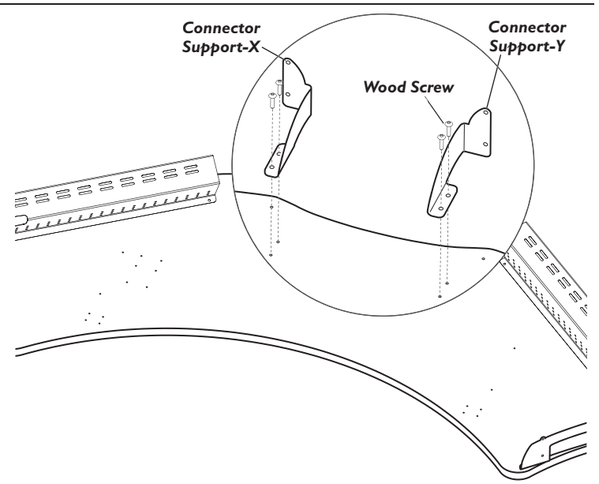
3/4" Wood Screw
325-5106-00

(1/4-20 X .50") Button Head Screw
325-5003-00

Step 5

Place each of the Connector Supports onto the top as shown.

Align the two holes on each Support with the predrilled holes on the Shelf, then secure each Support using two Wood Screws.



3/4" Wood Screw
325-5106-00

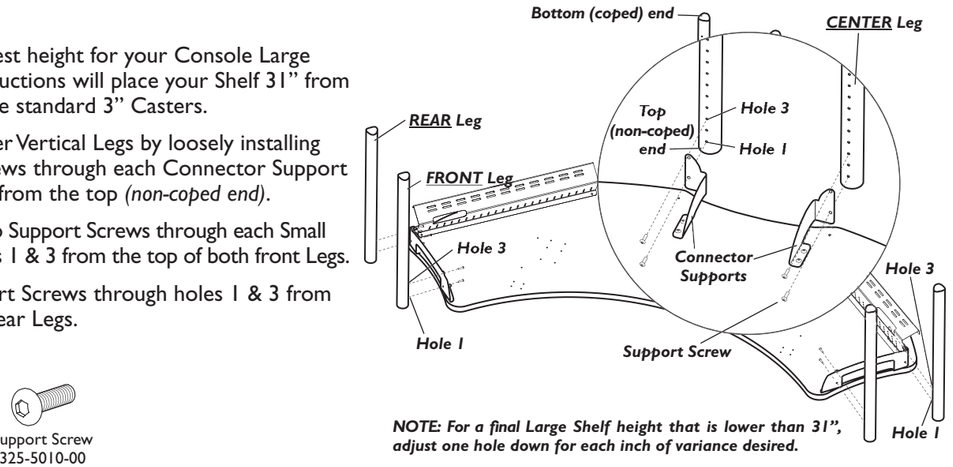
Step 6

Determine the best height for your Console Large Shelf. These instructions will place your Shelf 31" from the floor using the standard 3" Casters.

Attach both center Vertical Legs by loosely installing two Support Screws through each Connector Support into Holes 1 & 3 from the top *(non-coped end)*.

Loosely install two Support Screws through each Small Support into holes 1 & 3 from the top of both front Legs.

Install two Support Screws through holes 1 & 3 from the top of both rear Legs.



NOTE: For a final Large Shelf height that is lower than 31", adjust one hole down for each inch of variance desired.

Support Screw
325-5010-00

Step 7 (requires Shelf to be 12" from floor)

Place the Mechanism onto the Shelf Assembly.

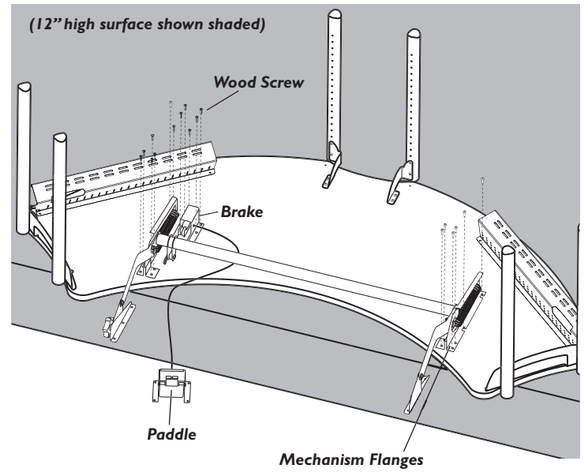
Align the Mechanism Flanges with the predrilled Holes on the Shelf underside.

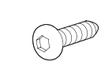
Secure the Mechanism to the Shelf using a total of twelve Wood Screws.

Align the six Holes of the Brake Assembly with those on the Shelf.

NOTE: It may be necessary to depress the Paddle while manipulating the Brake over the predrilled Shelf Holes.

Secure the Brake Assembly using a total of six Wood Screws.





Support Screw
325-5106-00

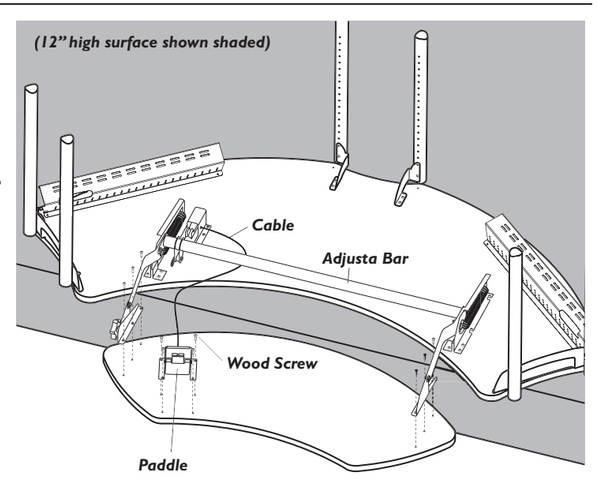
Step 8 (requires Shelf to be 12" from floor)

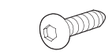
Rotate the Console Caddy so the predrilled holes face up.

Slide the Caddy under the Mechanism and align the three holes located on each end of the Caddy and Mechanism.

Secure the Caddy using a total of six Wood Screws. Then, secure the Paddle to the Caddy using four Wood Screws.

NOTE: Make certain the Cable for the Paddle is positioned underneath the Adjusta Bar.





3/4" Wood Screw
325-5106-00